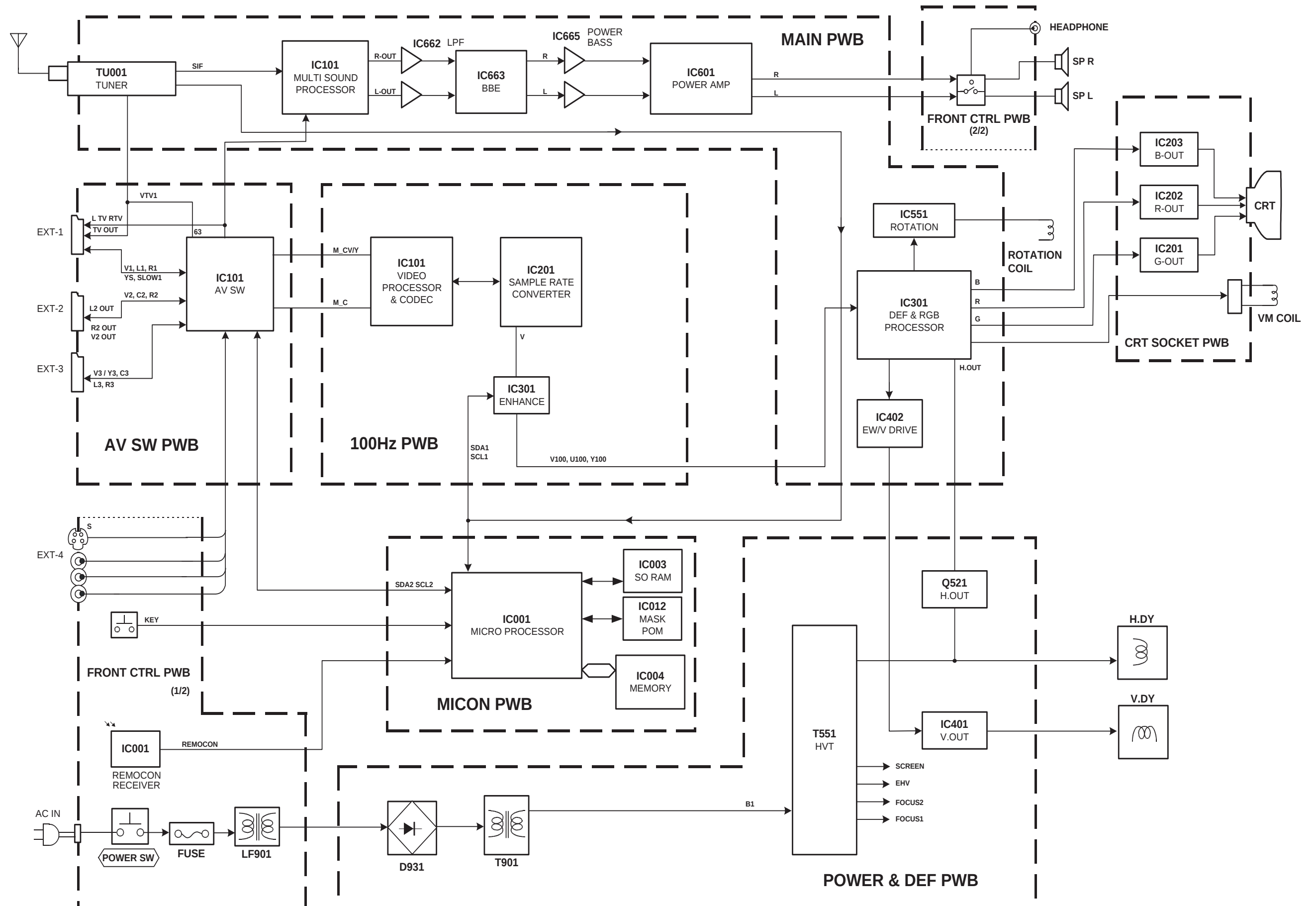


BLOCK DIAGRAM

AV28CH1EUS
AV28CH1EUB

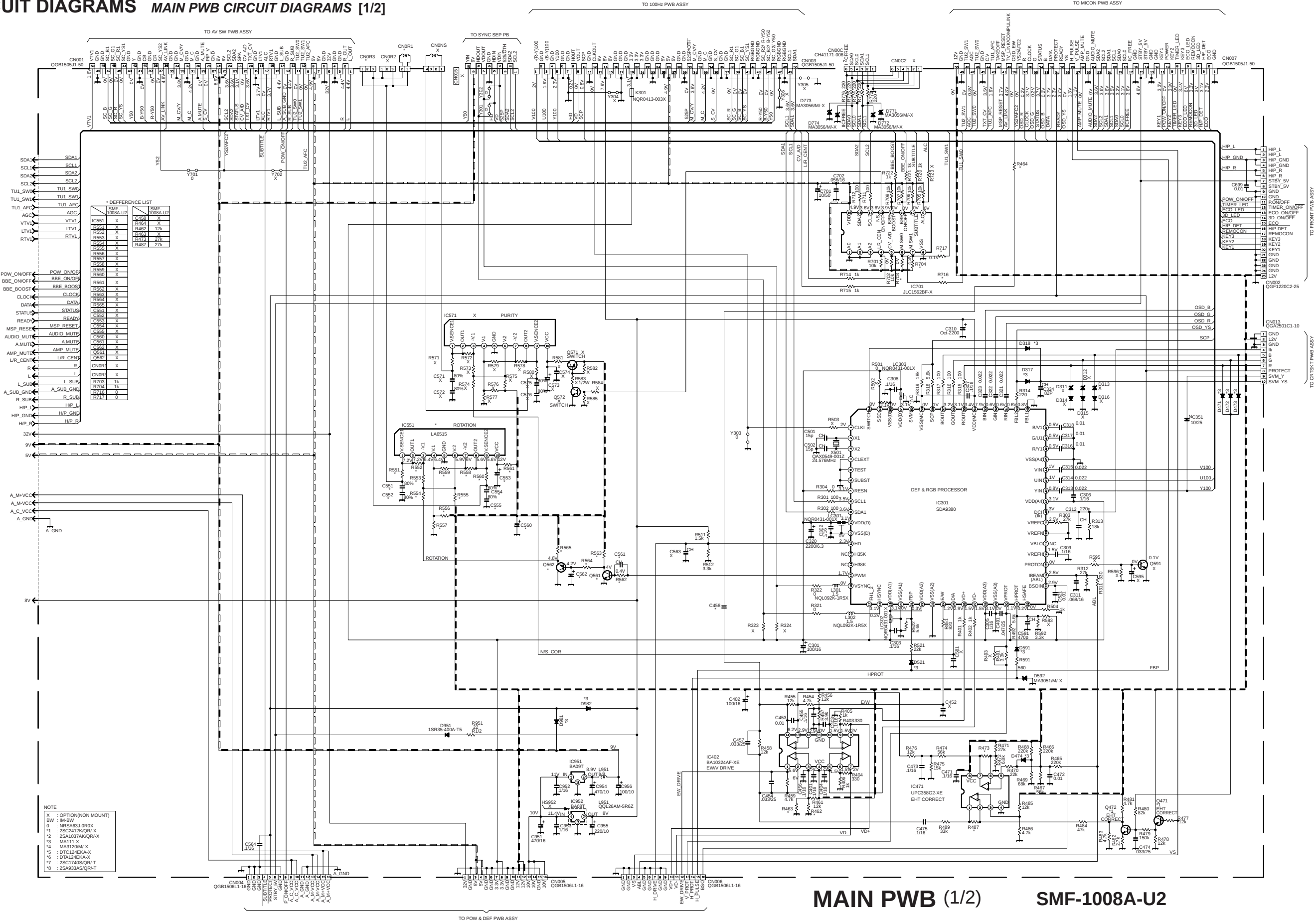
AV28CH1EUS
AV28CH1EUB



CIRCUIT DIAGRAMS MAIN PWB CIRCUIT DIAGRAMS [1/2]

AV28CH1EUS
AV28CH1EUB

AV28CH1EUS
AV28CH1EUB



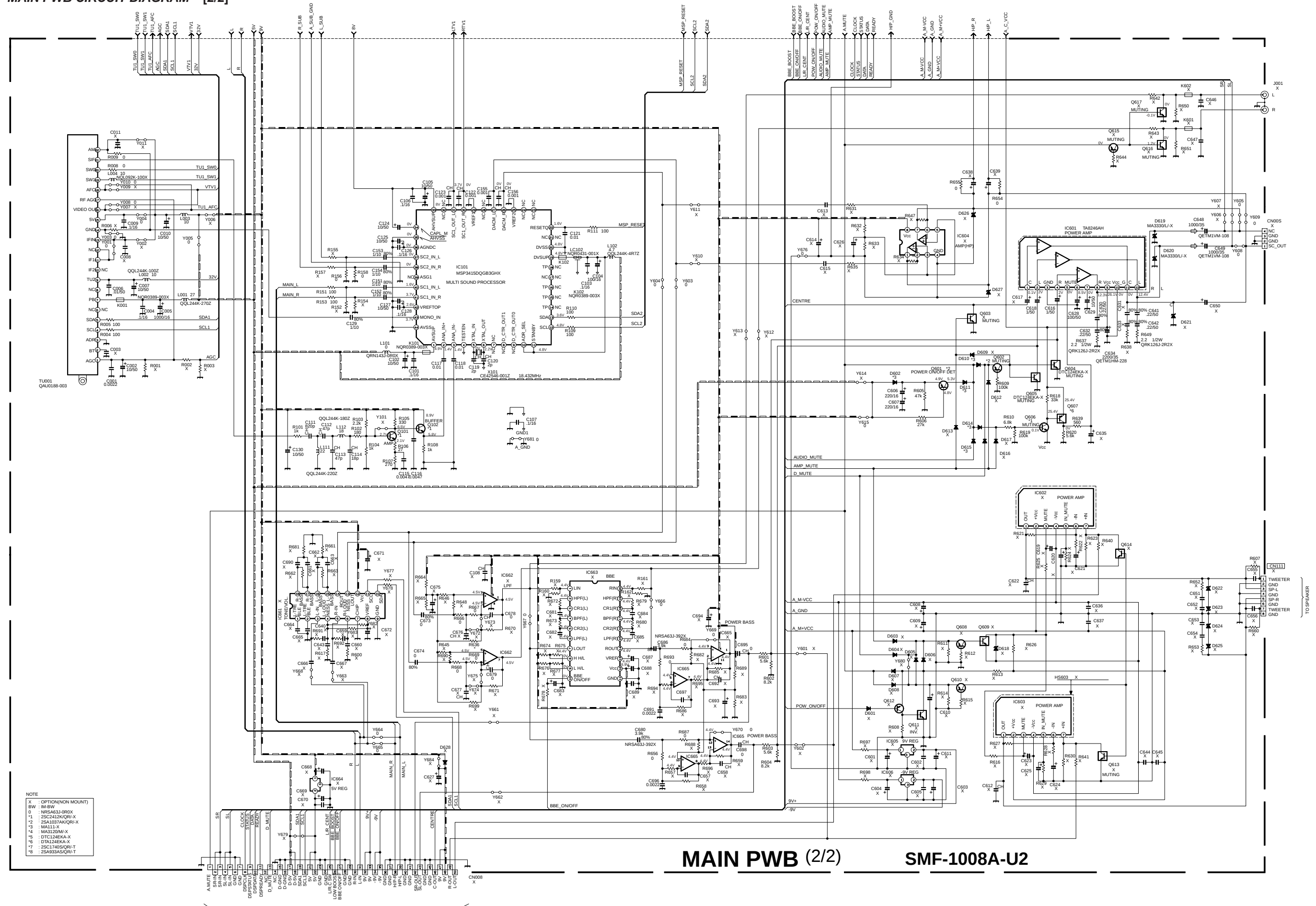
MAIN PWB (1/2)

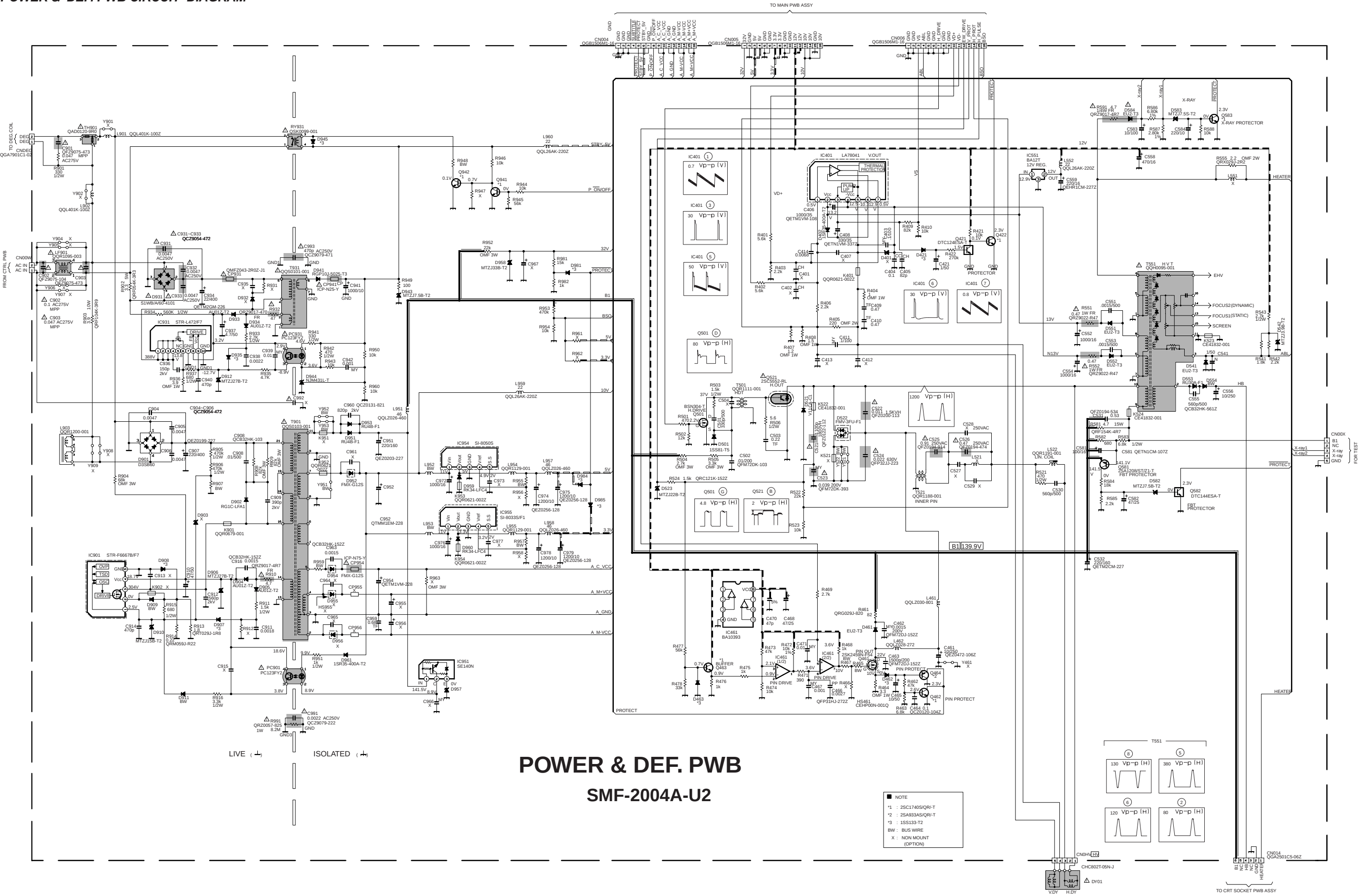
SMF-1008A-U2

MAIN PWB CIRCUIT DIAGRAM [2/2]

AV28CH1EUS
AV28CH1EUB

AV28CH1EUS
AV28CH1EUB

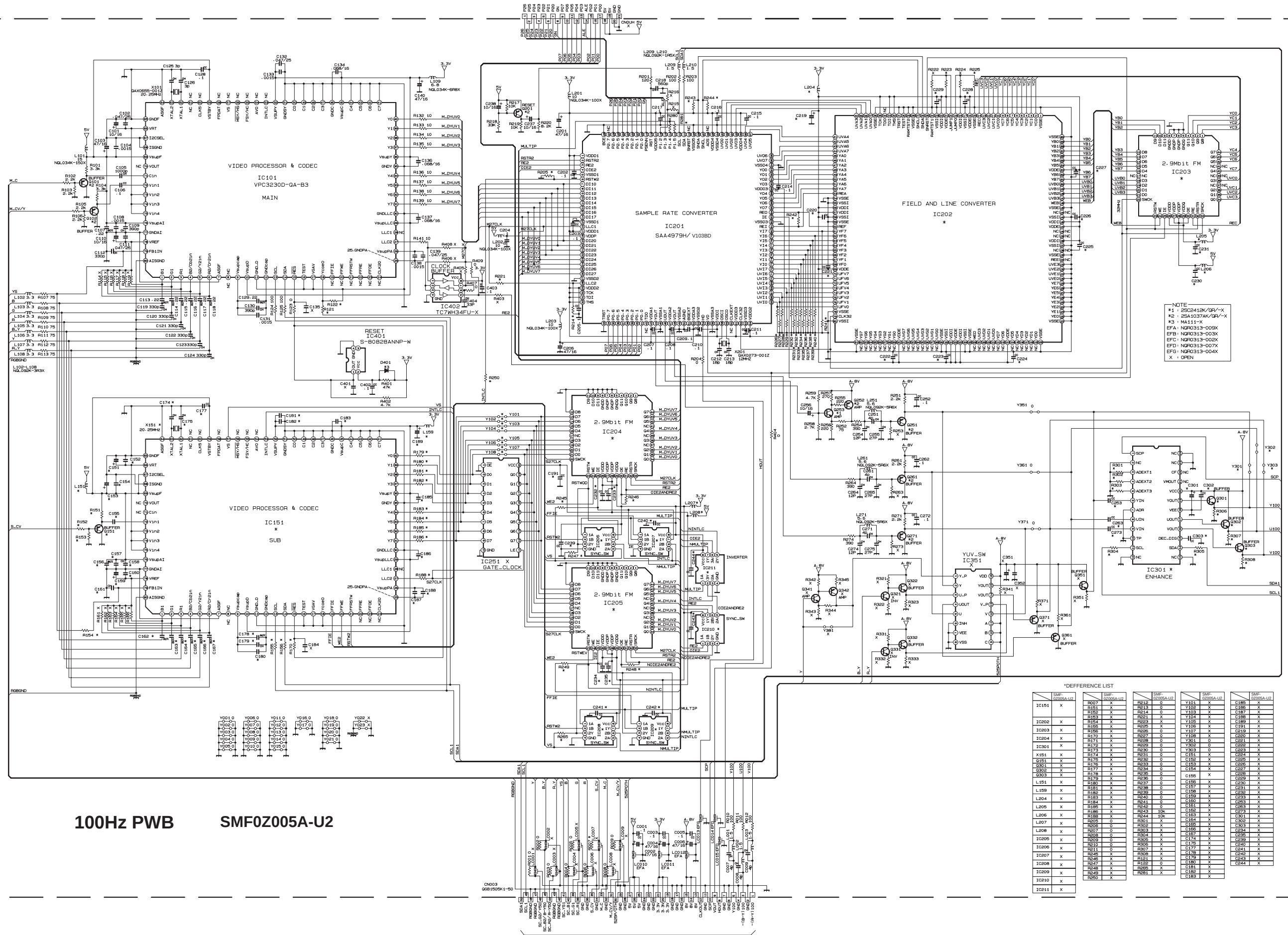




100Hz PWB CIRCUIT DIAGRAM

AV28CH1EUS
AV28CH1EUB

AV28CH1EUS
AV28CH1EUB

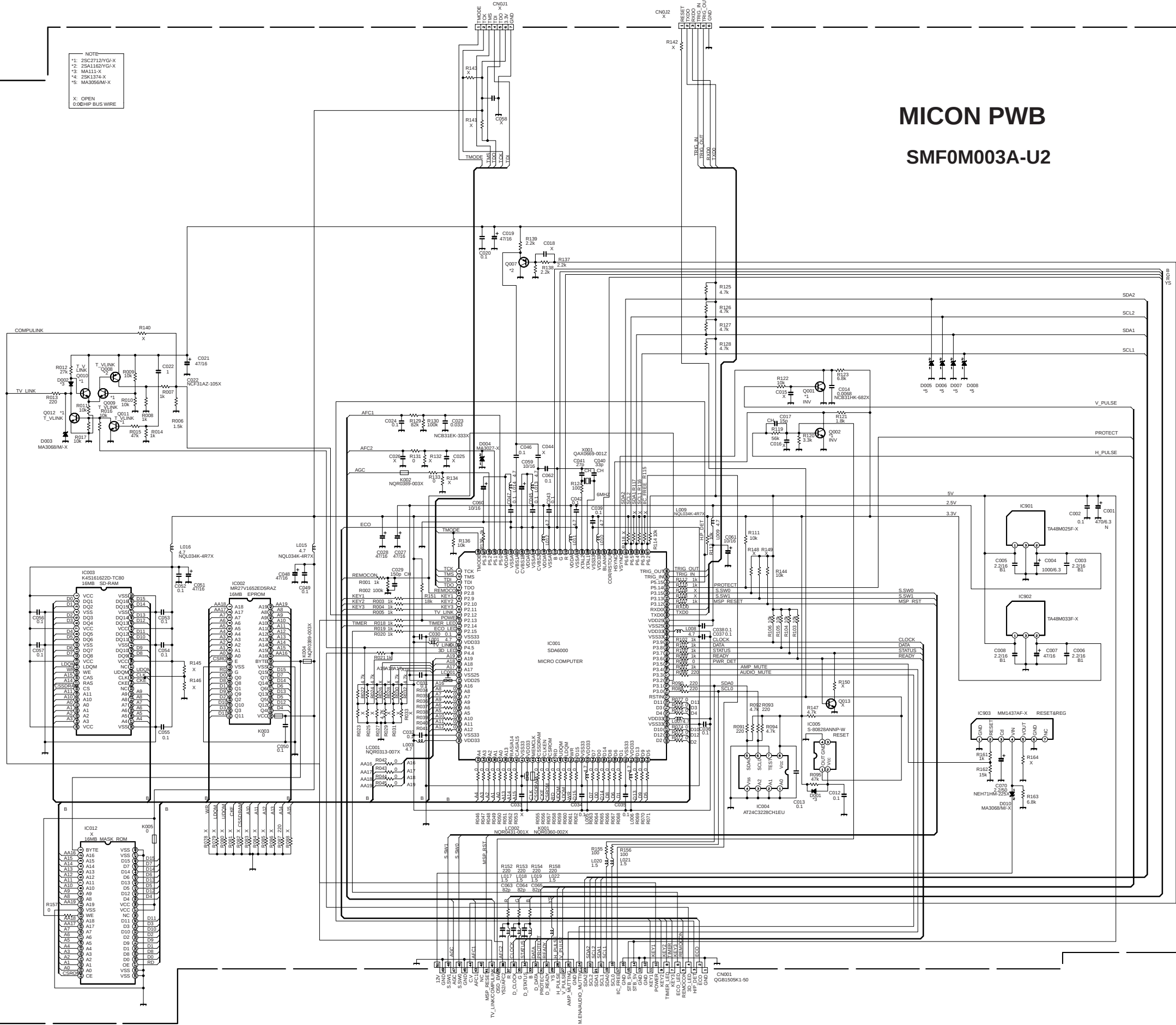


100Hz PWB

SMF0Z005A-U2

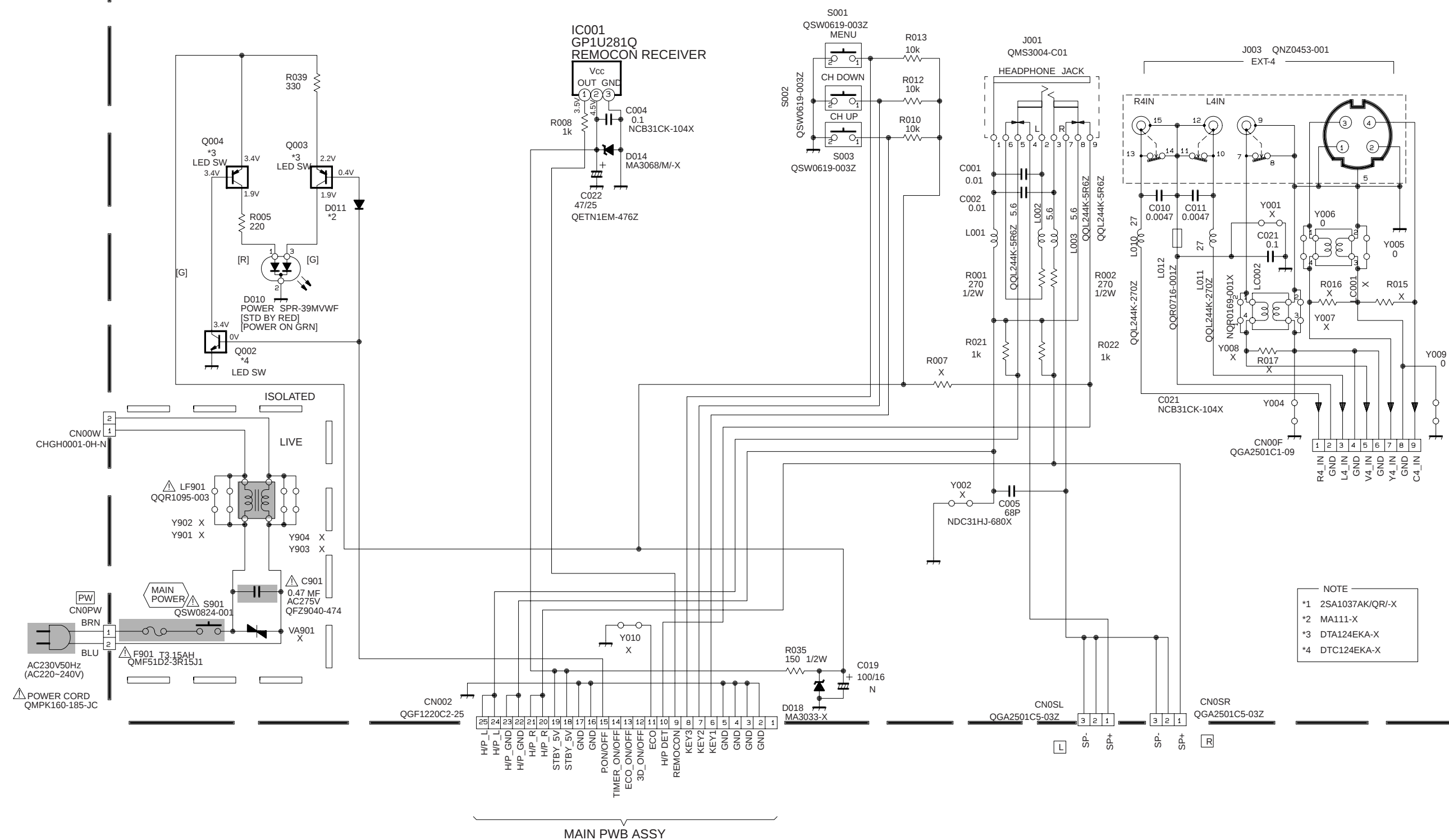
NOTE
*1: 25C27127G-X
*2: 25A11627G-X
*3: MA111-X
*4: 2SL1374-X
*5: MA3056M-X
X: OPEN
0.00HP: BUS WIRE

MICON PWB
SMF0M003A-U2

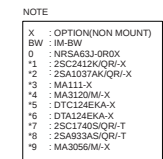


FRONT CTRL PWB

SMF-8010A-U2







REPLACEMENT OF MEMORY ICs

1. Memory ICs

This TV use memory ICs. In the memory ICs, there are memorized data for correctly operating the video and deflection circuits. When replacing memory ICs, be sure to use ICs written with the initial values of data.

2. Procedure for replacing memory ICs

PROCEDURE
(1) Power off Switch the power off and unplug the power cord from the outlet.
(2) Replace ICs. Be sure to use memory ICs written with the initial data values.
(3) Power on Plug the power cord into the outlet and switch the power on.
(4) Check and set SYSTEM CONSTANT SET : - It must not adjust without signal. - Press the INFORMATION key and the MUTING key of the REMOTE CONTROL UNIT simultaneously. - The SERVICE MENU screen of Fig. 1 will be displayed. - While the SERVICE MENU is displayed, press the INFORMATION key and MUTING key simultaneously, and the SYSTEM CONSTANT SET screen of Fig. 2 will be displayed. - Check the setting values of the SYSTEM CONSTANT SET of Table 1. If the value is different, select the setting item with the FUNCTION UP/DOWN key, and set the correct value with the FUNCTION +/- key. - Press the MENU key to memorize the setting value. - Press the INFORMATION key twice, and return to the normal screen.
(5) Setting of receive channels Set the receive channel. For setting, refer to the OPERATING INSTRUCTIONS.
(6) User settings Check the user setting values of Table 2, and if setting value is different, set the correct value. For setting, refer to the OPERATING INSTRUCTIONS.
(7) Setting of SERVICE MENU Verify the setting items of the SERVICE MENU of Table 3, and reset where necessary. For setting, refer to the SERVICE ADJUSTMENTS.

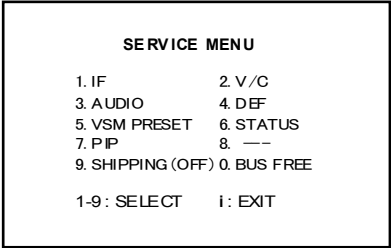


Fig.1

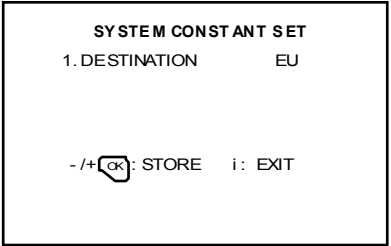


Fig.2

NAME OF REMOTE CONTROL KEY	
Names of key	key
INFORMATION	
MUTING	
MENU	
FUNCTION UP/DOWN	
FUNCTION +/-	

SETTING VALUES OF SYSTEM CONSTANT SET (TABLE 1)

Setting item	Setting content	Setting value	Setting item	Setting content	Setting value
DESTINATION	→ EU → EK → EI →	EU	DOLBY	→ NO → YES →	NO
CRT TYPE	→ 16:9 → 4:3 →	16:9	BBE	→ NO → YES →	NO
PURITY	→ NO → YES →	NO	PROGRESSIVE	→ NO → YES →	NO
PICTURE TILT	→ NO → YES →	NO	TDA9178	→ NO → YES →	NO
DIGIPURE PRO	→ NO → YES →	NO	TONE IC	→ NO → YES →	NO
PIP	→ NO → 1TUNER → 2TUNER →	NO	FLAT	→ NO → YES →	NO
PIC&TEXT	→ NO → YES →	NO			

USER SETTING VALUES (TABLE 2)

PICTURE SETTING		EXT SETTING	
TINT	COOL	ID S-IN DUBBING	BLANK BLANK EXT-1→EXT-2
CONTRAST / BRIGHT SHARP / COLOUR	REFER to VSM PRESET		
PICTURE FEATURES		FEATURES	
DIGITAL VNR Digipure PRO COLOUR SYSTEM 4:3 AUTO ASPECT	AUTO AUTO TV : According to preset CH EXT : AUTO PANORAMIC	SLEEP TIMER BLUE BACK	OFF ON
SOUND SETTING		INSTALL	
BASS / TREBLE / BALANCE	CENTER	LANGUAGE	ENGLISH
HYPER SOUND	OFF	EDIT/MANUAL	PRESET CH only The others : BLANK

SERVICE MENU SETING ITEMS (TABLE 3)

Setting item	Setting value	Setting item	Setting value
1. IF	1. VCO 2. ATT ON/OFF	4. DEF.	1. V-SHIFT 2. V-SIZE 3. H-CENT 4. H-SIZE 5. TRAPEZ 6. EW-PIN 7. COR-PIN 8. COR-UP 9. COR-LO 10. ANGLE 11. BOW 12. V-S.CR 13. V-LIN
2. V / C	1. RGB BLK 2. WDR R 3. WDR G 4. WDR B 5. BRIGHT 6. CONTRAST 7. COLOUR 8. HUE 9. SHARP 10. VCO ADJ.	5. VSM PRESET COOL NORMAL WARM	1. CONT. 2. BRIGHT 3. SHARP 4. COLOUR 5. HUE 6. WDR R 7. WDR G 8. WDR B
3. AUDIO (Do not adjust)	1. ERR LIMIT 2. A2 ID THR	6. STATUS (Do not adjust)	VPS PDC
9. SHIPPING (Do not adjust)	ON/OFF		

BASIC OPERATION SERVICE MENU

1. TOOL OF SERVICE MENU OPERATION

Operate the SERVICE MENU with the REMOTE CONTROL UNIT.

2. SERVICE MENU ITEMS

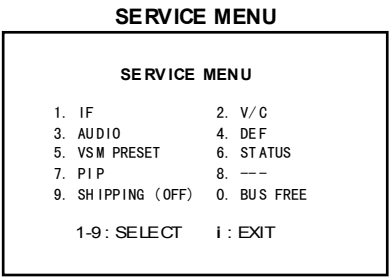
With the SERVICE MENU, various settings (adjustments) can be made, and they are broadly classified in the following items of settings (adjustments):

- (1) 1. IF This mode adjusts the setting values of the IF circuit.
- (2) 2.V/C This mode adjusts the setting values of the VIDEO / CHROMA circuit.
- (3) 3.AUDIO This mode adjusts the setting values of the multiplicity SOUND circuit.
- (4) 4.DEF This mode adjusts the setting values of the DEFLECTION circuit for each aspect mode given below.
 - FULL (100/120Hz)
 - PANORAMIC (100/120Hz)
 - SUBTITLE (100/120Hz)
 - COMPRESS(Fixed value) (100/120Hz)
- (5) 5.VSM PRESET This mode adjusts the initial setting values of COOL, NORMAL and WARM.
(VSM : Video Status Memory)

3. BASIC OPERATION OF SERVICE MENU

(1) How to enter SERVICE MENU

Press the INFORMATION key and the MUTING key of the REMOTE CONTROL UNIT simultaneously, and the SERVICE MENU screen of Fig. 1 will be displayed.



(2) Selection of SUB MENU SCREEN

Press one of keys 1~5 of the REMOTE CONTROL UNIT and select the SUB MENU SCREEN (See Fig. 3), from the SERVICE MENU.

SERVICE MENU → SUB MENU

- 1. IF
- 2. V / C
- 3. AUDIO
- 4. DEF.
- 5. VSM PRESET
- 6. STATUS
- 7. PIP
- 8. ---
- 9. SHIPPING(OFF)
- 0. BUS FREE

Do not Work

NEME OF REMOTE CONTOROL KEY	
Names of key	key
INFORMATION	
MUTING	
MENU	
FUNCTION UP/DOWN	
FUNCTION +/-	

Fig.2

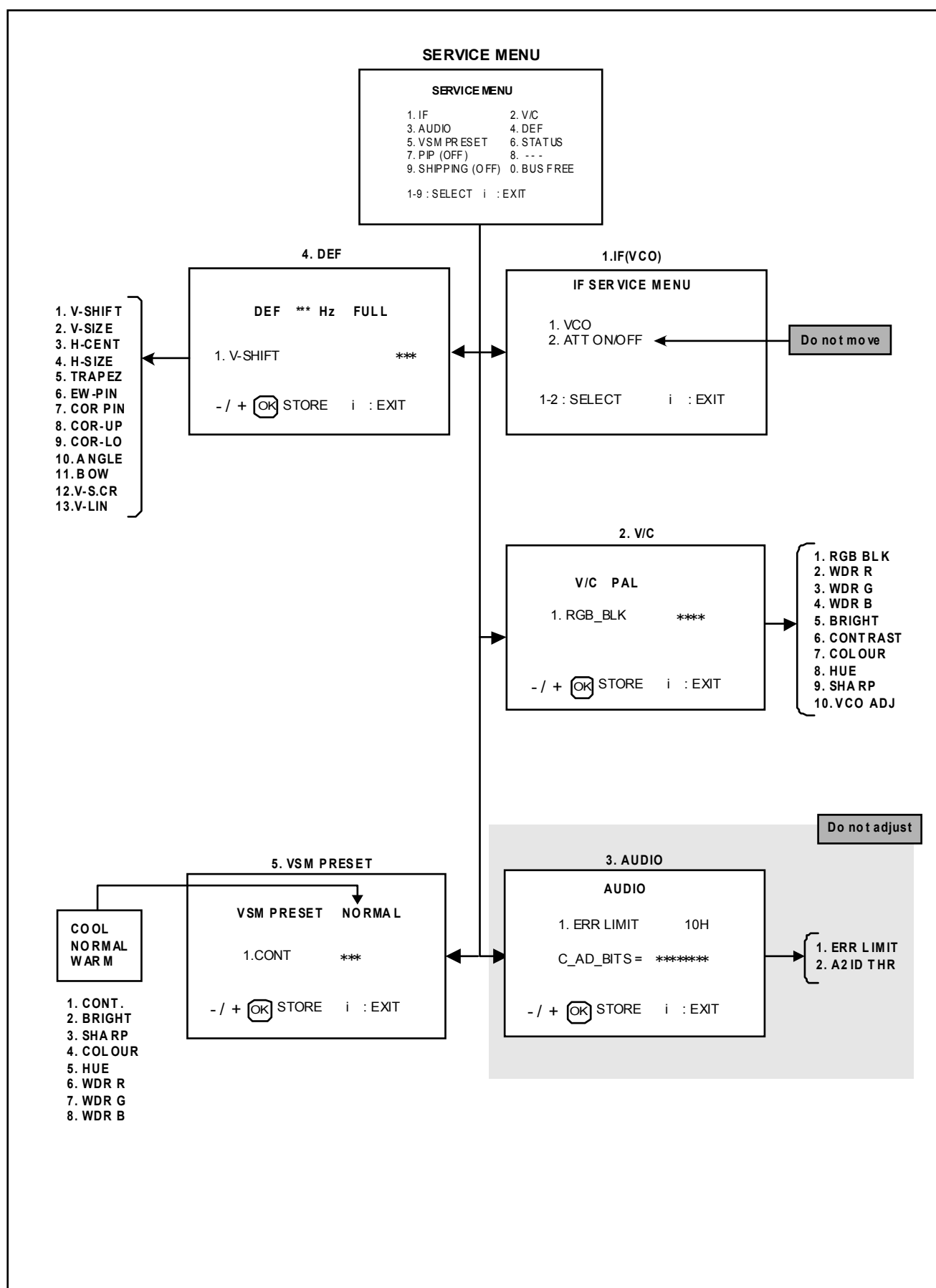


Fig.3 SUB MENU SCREEN

(3) Method of Setting

1) Method of Setting **1.IF**

[VCO] It must not adjust without signal.

① 1 Key Select 1.IF.

② 1 Key Select 1.VCO(CW)

Make sure that the arrow position between the ABOVE REF and BELOW REF.

③ INFORMATION Key Return to the SERVICE MENU screen.

2) Method of setting **2.V/C, 3.AUDIO, 4.DEF** and **5.VSM PRESET**.

① 2~5 Key Select one from **2.V/C, 3.AUDIO, 4.DEF** and **5.VSM PRESET**.

② FUNCTION UP / DOWN Key Select setting items.

③ FUNCTION +/- Set (adjust) the setting values of the setting items.

④ MENU Key Memorize the setting value.

(Before storing the setting values in memory, do not press the CH, TV, POWER ON / OFF key - if you do, the values will not be stored in memory.)

⑤ INFORMATION Key Return to the **SERVICE MENU** screen.

3) Can not setting **6.STATUS, 7.PIP, 8.--, 9.SHIPPING(OFF) & 0.BUS FREE**.

(4) Release of **SERVICE MENU**

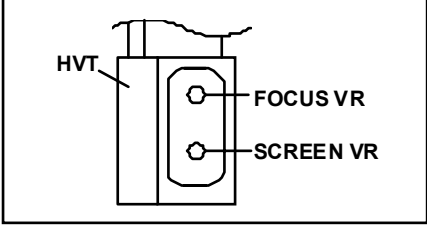
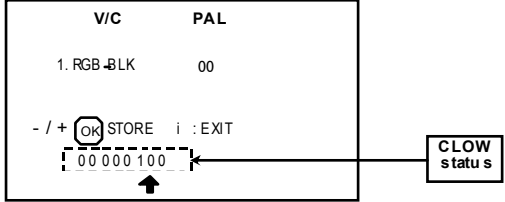
1) After completing the setting, return to the SERVICE MENU, then again press the INFORMATION key.

ADJUSTMENTS

CHECK ITEM

Item	Measuring instrument	Test point	Adjustment part	Description
Check of B1 Power Supply	Signal generator DC voltmeter Remote control unit	TP-91(B1) TP-E(↗) [X connector on POWER DEF PWB]	1.RGB BLK	1. Receive a any broadcast. 2. Push the "ZOOM" key and select the FULL mode. 3. Select 2. V/C from the SERVICE MENU. 4. Select 1. RGB BLK with function UP / DOWN key. 5. Press the function + (↙) key to find the cut off screen (Black screen). 6. Connect a DC voltmeter to TP-91(B1) and TP-E(↗). 7. Make sure that the voltage is DC139.9 ±2.0V. 8. Press the function - (↘) key to return to service menu..
Check of High Voltage	Signal generator DC voltmeter Remote control unit	CRT anode Chassis GND	1.RGB BLK	1. Receive a any broadcast. 2. Push the "ZOOM" key and select the FULL mode. 3. Select 2. V/C from the SERVICE MENU. 4. Select 1. RGB BLK with function UP / DOWN key. 5. Press the function + (↙) key to find the cut off screen (Black screen). 6. Connect a DC voltmeter to CRT ANODE and chassis GND. 7. Make sure that the voltage is DC 31.0kV ^{+1kV} -1.5kV . 8. Press the function - (↘) key to return to service menu.
Check of VCO	Remote control unit		1. VCO	● Under normal conditions, no adjustment is required. ● Confirmation adjustment. 1. Select 1.IF from the SERVICE MENU. 2. Then select 1.VCO from the IF SERVICE MENU. 3. Receive any broadcast. 4. Check the arrow (□) position between the ABOVE REF. and BELOW REF. IF SERVICE MENU 1. VCO 2. ATT ON/OFF ← (Do not move) 1-2 : SELECT i : EXIT VCO(CW) ***MHz MAN TOO HIGH ABOVE REF JUST REF ← BELOW REF TOO LOW i : EXIT

ADJUSTMENT OF FOCUS & SCREEN

Item	Measuring instrument	Test point	Adjustment part	Description
Adjustment of FOCUS	Signal generator		FOCUS VR [In HVT]	1. Receive a cross-hatch signal. Select FULL mode. 2. While watching the screen, adjust the FOCUS VR to make the vertical and horizontal lines as fine and sharp as possible. 3. Make sure that when the screen is darkened, the lines remain in good focus.
				
Adjustment of SCREEN	Signal generator		SCREEN VR [In HVT]	1. Press a whole black signal 2. Press the ZOOM key and select the FULL mode. 3. Select 2. V/C from the SERVICE MENU. 4. Turn the SCREEN VR clockwise from the full counter clockwise position and stop it at the point where "CLOW" status (marked  in Fig.) changes from 1 to 0 to 1 (which is indicated at the 3rd column from the right.) 5. Then turn the SCREEN VR counterclockwise, and stop where the "CLOW" status changes 1 to 0 * "CLOW" : control loopout of window.
 SERVICE MODE SCREEN				

VSM PRESET ADJUST SETTING

Item	Measuring instrument	Test point	Adjustment part	Description
Setting of VSM PRESET	Remote control unit		1. CONT . 2. BRIGHT 3. SHARP 4. COLOUR 5. HUE 6. WDR R 7. WDR G 8. WDR B	1. Select 5.VSM PRESET from the SERVICE MENU. 2. Select COOL with the MENU key of the remote control unit. 3. Adjust the FUNCTION UP/DOWN and -/+ key to bring the set values of 1.CONT ~ 8. WDR B to the values shown in the table. 4. Press the MENU key and memorize the set value. 5. Respectively select the VSM PRESET mode for NORMAL and WARM, and make similar adjustment as in 3 above. 6. Press the MENU key and memorize the set value. * Refer to OPERATING INSTRUCTIONS for the PICTURE

Setting item VSM preset mode	1.CONT.	2.BRIGHT	3.SHARP	4.COLOUR	5.HUE	6.WDR R	7.WDR G	8.WDR B
COOL	+13	0	-11	+1	0	-17	-9	0
NORMAL	0	0	-11	0	0	0	0	0
WARM	-13	0	-11	-1	0	+4	0	0

SETTING VALUES OF VSM PRESET

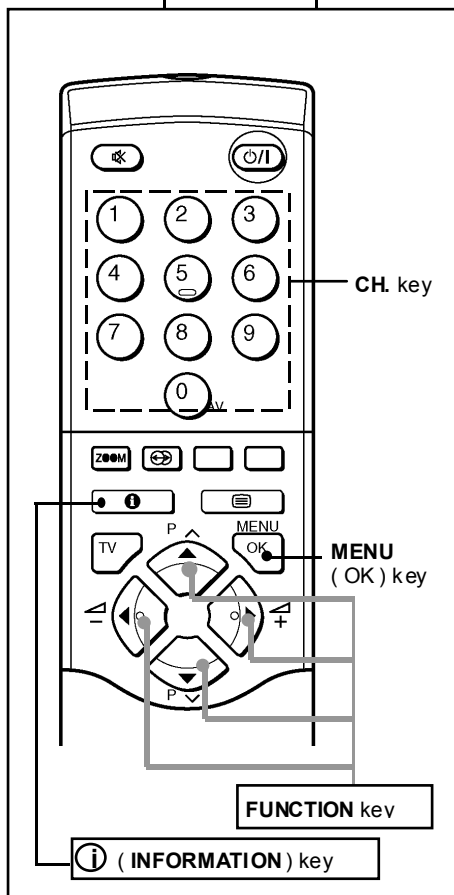
VIDEO / CHROMA CIRCUIT ADJUSTMENT

The setting (adjustment) using the REMOTE CONTROL UNIT is made on the basis of the initial setting values.
The setting values which adjust the screen to the optimum condition can be different from the initial setting values.

Setting item (Adjustment item)	Initial setting value		
	PAL	SECAM	NTSC
2. V/C			
1.RGB BLK	—	—	—
2.WDR R	0	←	←
3.WDR G	0	←	←
4.WDR B (Do not adjust)	-12	←	←
5.BRIGHT	0	←	←
6.CONTRAST	0	←	←
7.COLOUR	0	0	0
8.HUE	—	—	+20
9.SHARP (Do not adjust)	+7	←	←
11.VID AGC (Do not adjust)	0	—	—
12.SYC SLI	+7		
13.A MOVIE	+1		

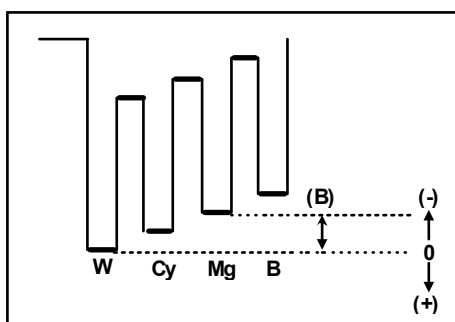
Item	Measuring instrument	Test point	Adjustment part	Description
Adjustment of WHITE BALANCE (High Light)	Signal generator Remote control unit		2. WDR R 3. WDR G 4. WDR B (Do not adjust)	- Set the PICTURE MODE to NORMAL. - Receive a black and white signal (colour off). - Select 2.V/C from the SERVICE MENU. - Modify 2. WDR R and 3.WDR G data to adjust the white balance (high light). - Press the MENU key and memorize the set value. - Change the contrast and brightness with the remote control up & down from low-light to high-light and check that the tracking of the white balance is good.
Adjustment of SUB BRIGHT	Remote control unit		5. BRIGHT	- Receive any broadcast. - Select 2.V/C from the SERVICE MENU. - Select 5.BRIGHT with the FUNCTION UP/DOWN key. - Set the initial setting value with the FUNCTION +/- key. - If the brightness is not the best with the initial setting value, make fine adjustment until you get the best brightness. - Press the MENU key and memorize the set value.
Adjustment of SUB CONT.	Remote control unit		6.CONT.	- Receive any broadcast. - Select 2.V/C from the SERVICE MENU. - Select 6.CONT with the FUNCTION UP/DOWN key. - Set the initial setting value with the FUNCTION - / + key. - If the contrast is not the best with the initial setting value, make fine adjustment until you get the best contrast. - Press the MENU key and memorize the set value.

Item	Measuring instrument	Test point	Adjustment part	Description
Adjustment of SUB COLOUR I	Remote control unit		7.COLOUR (PAL~NTSC)	[Method of adjustment without measuring instrument]
			PAL COLOUR	(PAL COLOUR) 1. Receive PAL broadcast. 2. Select 2.V/C from the SERVICE MENU. 3. Select 7.COLOUR with the FUNCTION UP/DOWN key. 4. Set the initial setting value for PAL COLOUR with the FUNCTION - or + key. 5. If the colour is not the best with the initial set value, make fine adjustment until you get the best colour. 6. Press the MENU key and memorize the set value.
			SECAM COLOUR	(SECAM COLOUR) 1. Receive a SECAM broadcast. 2. Make fine adjustment of SECAM COLOUR in the same manner as for above.
			NTSC COLOUR	(NTSC 3.58 COLOUR) 1. Input a NTSC 3.58MHz COMPOSITE VIDEO signal from the EXT terminal. 2. Make similar fine adjustment of NTSC 3.58 COLOUR in the same manner as for above. (NTSC 4.43COLOUR) 1. When NTSC 3.58 COLOUR set, NTSC 4.43 COLOUR will automatically set.



Item	Measuring instrument	Test point	Adjustment part	Description		
Adjustment of SUB COLOUR II	Signal generator	TP-47B TP-E(↗) [CRT SOCKET PWB]	7.COLOUR (PAL~NT SC)	[Method of adjustment using measuring instrument]		
	Oscilloscope		PAL COLOUR	(PAL COLOUR) 1. Receive a PAL full field colour bar signal (75% white). 2. Select 2.V/C from the SERVICE MENU. 3. Select 7.COLOUR with the FUNCTION UP/DOWN key. 4. Set the initial setting value of PAL COLOUR with the FUNCTION - or + key. 5. Connect the oscilloscope between TP-47B and TP-E(↗). 6. Adjust PAL COLOUR and bring the value of (A) in the illustration to the values as shown given billow (Voltage difference between white (W) and blue (B)). 7. Press the MENU key and memorize the setting value. <table><tr><td>VOLTAGE (W-B)</td><td>+8V</td></tr></table>	VOLTAGE (W-B)	+8V
	VOLTAGE (W-B)	+8V				
	Remote control unit		SECAM COLOUR	(SECAM COLOUR) 1. Receive a SECAM full field colour bar signal(75% white). 2. Set the initial setting value of SECAM COLOUR with the FUNCTION +/- key. 3. Adjust SECAM COLOUR and bring the value of (A) in the illustration to the values as shown given billow (Voltage difference between white (W) and blue (B)). 4. Press the MENU key and memorize the setting value. <table><tr><td>VOLTAGE (W-B)</td><td>+7V</td></tr></table>	VOLTAGE (W-B)	+7V
VOLTAGE (W-B)	+7V					
		NTSC COLOUR	(NTSC 3.58 COLOUR) 1. Input a NTSC 3.58MHz COMPOSITE VIDEO signal (full field colour bar with 75% white) from the EXT teminal. 2. Set the initial setting value of NTSC 3.58 COLOUR with the FUNCTION +/- key. 3. Adjust NTSC 3.58 COLOUR and bring the value of (A) in the illustration to the values as shown given billow (Voltage difference between white (W) and blue (B)).. 4. Press the MENU key and memorize the setting value. <table><tr><td>VOLTAGE (W-B)</td><td>0V</td></tr></table>	VOLTAGE (W-B)	0V	
VOLTAGE (W-B)	0V					
				(NTSC 4.43COLOUR) 1. When NTSC 3.58 COLOUR set, NTSC 4.43 COLOUR will automatically set.		

Item	Measuring instrument	Test point	Adjustment part	Description
Adjustment of SUB HUE I	Remote control unit		8. HUE	[Method of adjustment without measuring instrument]
			NTSC 3.58 HUE	[NTSC 3.58 HUE] 1. Input a NTSC 3.58MHz COMPOSITE VIDEO signal (full field colour bar with 75% white) from the EXT terminal. 2. Select 2.V/C from the SERVICE MENU. 3. Select 8. HUE with the FUNCTION UP/DOWN key. 4. Set the initial setting value of NTSC 3.58 HUE with the FUNCTION +/- key. 5. If you cannot get the best hue with the initial setting value, make fine adjustment until you get the best hue. 6. Press the MENU key and memorize the set value.
Adjustment of SUB HUE II	Signal generator Oscilloscope Remote control unit	TP-47B TP-E(↗) [CRT SOCKET PWB]	8. HUE	[Method of adjustment using measuring instrument]
			NTSC 3.58 HUE	[NTSC 3.58 HUE] 1. Input a NTSC 3.58MHz COMPOSITE VIDEO signal (full field colour bar with 75% white) from the EXT terminal. 2. Select 2.V/C from the SERVICE MENU. 3. Select 8. HUE with the FUNCTION UP/DOWN key. 4. Set the initial setting value of NTSC 3.58 HUE with the FUNCTION - or + key. 5. Connect the oscilloscope between TP-47B and TP-E(↗) 6. Adjust NTSC 3.58 HUE to bring the value of (B) in the illustration to -1V (voltage difference between white (W) and magenta (Mg)). 7. Press the MENU key and memorize the setting value
			NTSC 4.43 HUE	(NTSC 4.43 HUE) 1. When NTSC 3.58 COLOUR set, NTSC 4.43 COLOUR will automatically set.



DEFLECTION CIRCUIT ADJUSTMENT

There are 4 aspect modes (①FULL, ②PANORAMIC, ③SUBTITLE, ④COMPRES) of the adjustment (1) 100Hz i mode, (2) 120Hz i mode depending upon the kind of signals (vertical frequency 100Hz / 120Hz).

- When the 100Hz FULL mode has been established, the setting of other modes will be done automatically. However, if the picture quality has not been optimized, adjust each mode again, respectively.
- The adjustment using the remote control unit is made on the basis of the initial setting values.
- The setting values which adjust the screen to the optimum condition can be different from the initial setting values.

Initial setting value (1/2)

* : Fixed value

Setting item	Adjustment name	Initial setting value			
		FULL		PANORAMIC	
		100Hzi	120Hzi	100Hzi	120Hzi
1. V-SHIFT	Vertical center	-006	-006	0000	0000
2. V-SIZE	Vertical height	-006	-001	+003	0000
3. H-CENT	Horizontal center	-014	+002	-003	0000
4. H-SIZE	Horizontal width	+007	-003	-004	0000
5. TRAPEZ	Trapezoidal distortion correction	-016	-010	0000	0000
6. EW-PIN	Side pin correction	-045	0000	0000	0000
7. COR-PIN	Corner Pin	-005	0000	+002	0000
8. COR-UP	Corner Pin correction Up side	-003	-004	+005	0000
9. COR-LO	Corner Pin correction Low side	-007	-003	-002	0000
10. ANGLE	Angle correction	0000	0000	0000	0000
11. BOW	Bow-shaped distortion correction	0000	0000	0000	0000
12. V-S.CR (Do not adjust)	Vertical height correction	-007	0000	+013	0000
13. V-LIN (Do not adjust)	Vertical Linearity	-003	-002	0000	0000

Initial setting value (2/2)

* : Fixed value

Setting item	Adjustment name	Initial setting value			
		SUBTITLE		COMPRESS	
		100Hzi	120Hzi	100Hzi	60P
1. V-SHIFT	Vertical center	+012	-002	0000	0000
2. V-SIZE	Vertical height	+009	0000	-011	0000
3. H-CENT	Horizontal center	0000	0000	0000	0000
4. H-SIZE	Horizontal width	0000	0000	0000	0000
5. TRAPEZ	Trapezoidal distortion correction	-001	0000	0000	0000
6. EW-PIN	Side pin correction	-001	0000	0000	0000
7. COR-PIN	Corner Pin	-005	0000	0000	0000
8. COR-UP	Corner Pin correction Up side	+009	0000	0000	0000
9. COR-LO	Corner Pin correction Low side	+005	0000	0000	0000
10. ANGLE	Angle correction	0000	0000	0000	0000
11. BOW	Bow-shaped distortion correction	0000	0000	0000	0000
12. V-S.CR (Do not adjust)	Vertical height correction	+003	0000	0000	0000
13. V-LIN (Do not adjust)	Vertical Linearity	-027	0000	0000	0000

Item	Measuring instrument	Test point	Adjustment part	Description												
Adjustment of V-SHIFT	Signal generator Remote control unit		1.V- SHIFT	[FULL mode] 1. Receive a circle pattern signal of vertical frequency 50Hz. 2. Select 4.DEF from the SERVICE MENU. 3. Select 1.V-SHIFT with the FUNCTION UP/DOWN key. 4. Adjust V-SHIFT to make A = B. 5. Check the adjustment value above in other zoom mode. If it is a wrong adjustment, re-adjust in PANORAMIC mode and adjust by 1.V-SHIFT. 6. Press the MENU key and memorize the set value.												
Adjustment of V-SIZE			2.V-SIZE	7. Receive a cross-hatch signal. 8. Select 2.V-SIZE and set the initial setting value. 9. Adjust V-SIZE and make sure that the vertical screen size of the picture size is in the bellow table. 10. Press the MENU key and memorize the set value. 11. Input a NTSC VIDEO signal (60Hz) from the EXT terminal, and make sure that the vertical screen size is in the table below. 12. Press the MENU key and memorize the set value												
<table border="1"> <thead> <tr> <th>ASPECT MODE</th> <th>FULL</th> <th>PANORAMIC</th> <th>SUBTITLE</th> </tr> </thead> <tbody> <tr> <td>SCREEN TOP</td> <td>92%</td> <td>87%</td> <td>70%</td> </tr> <tr> <td>SCREEN BOTTOM</td> <td>92%</td> <td>87%</td> <td>83%</td> </tr> </tbody> </table> [SCREEN SIZE]					ASPECT MODE	FULL	PANORAMIC	SUBTITLE	SCREEN TOP	92%	87%	70%	SCREEN BOTTOM	92%	87%	83%
ASPECT MODE	FULL	PANORAMIC	SUBTITLE													
SCREEN TOP	92%	87%	70%													
SCREEN BOTTOM	92%	87%	83%													

Item	Measuring instrument	Test point	Adjustment part	Description								
Adjustment of H-CENTER			3.H-CENT.	13. Receive a circle pattern signal. 14. Select 3.H-CENT and set the initial setting value. 15. Adjust H-CENT to make C=D . 16. Press the MENU key and memorize the set value.								
C D 90% 90%												
Adjustment of H.SIZE			4.H-SIZE	17. Receive a circle pattern signal. 18. Select 4.H-SIZE and set the initial setting value. 19. Adjust H-SIZE and make sure that the horizontal screen size of the picture size is in the below table. 20. Press the MENU key and memorize the set value. 21. Input a NTSC VIDEO signal (60Hz) from the EXT terminal, and make sure that the horizontal screen size of the each ASPECT mode is in the below table. 22. Press the MENU key and memorize the set value.								
<table><tr><th>ASPECT MODE</th><th>FULL</th><th>PANORAMIC</th><th>SUBTITLE</th></tr><tr><td>H SIZE</td><td>92%</td><td>95%</td><td>92%</td></tr></table> [SCREEN SIZE]					ASPECT MODE	FULL	PANORAMIC	SUBTITLE	H SIZE	92%	95%	92%
ASPECT MODE	FULL	PANORAMIC	SUBTITLE									
H SIZE	92%	95%	92%									
Adjustment of EW-PIN			6.EW-PIN	23. Select 6.EW-PIN and set the initial setting value 24. Adjust EW-PIN and make the 2nd.vertical lines at the left and right edges of the screen straight. Also make sure that the 3rd vertical lines are straight. 25. Press the MENU key and memorize the set value.								
Straight												

Item	Measuring instrument	Test point	Adjustment part	Description
Adjustment of TRAPEZ	Signal generator Remote control unit		5.TRAPEZ	26. Receive a cross-hatch signal. 27. Select 5.TRAPEZ with the FUNCTION UP/DOWN key. 28. Set the initial setting value of TRAPEZ with the FUNCTION - or + key. 29. Adjust TRAPEZ and bring the VERTICAL lines at the right and left edges of the screen parallel . 30. Press the MENU key and memorize the set value.
Adjustment of COR. UP/LO	Signal generator Remote control unit		7.COR-PIN 8.COR-UP 9.COR-LO	31. Select 8.COR-UP with the FUNCTION UP / DOWN key. 32. Set the initial setting value of COR.-UP with the FUNCTION - or + key. 33. Adjust COR-UP, and bring the straight line at the upper corner. 34. Select 9.COR-LO with the FUNCTION UP / DOWN key. 35. Set the initial setting value of COR-LO with the FUNCTION - or + key. 36. Adjust COR-LO, and bring the straight line at the low corner. 37. Press the MENU key and memorize the set value. 38. If the extream upper & lower corners are a little pin or barrel chose 7.COR-PIN and adjust. 39. Press the MENU key and memorize the set value
Adjustment of ANGLE			10. ANGLE	In case where there is a parallelogrammical distortion of images on the screen.(FigA) 40. Select 10.ANGLE with the FUNCTION UP / DOWN key. 41. Adjust ANGEL, and bring the VERTICAL lines straight.. 42. Press the MENU key and memorize the set value.

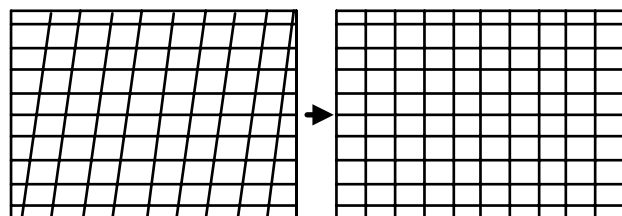
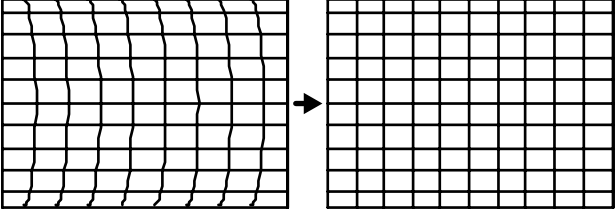
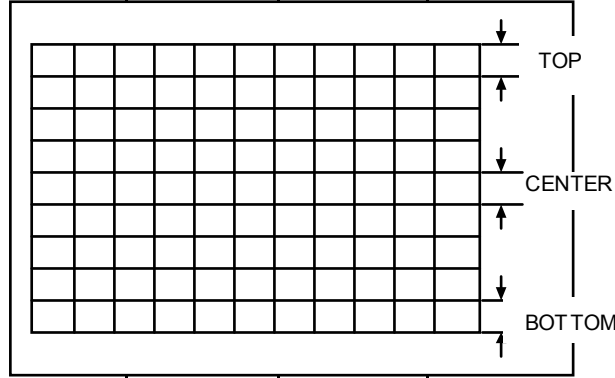


Fig. A

Item	Measuring instrument	Test point	Adjustment part	Description
Adjustment of BOW			11.BOW	In case where there is a bow-shaped distortion of images on the screen. (Fig.B) 43. Select 11.BOW with the FUNCTION UP/DOWN key. 44. Adjust BOW, and bring the VERTICAL lines straight. 45. Press the MENU key and memorize the set value.
 Fig. B				
Adjustment of V-S.CR& V.LINEARITY			12.V-S.CR 13.V-LIN	When the vertical linearity has been deteriorated remarkably, perform the following steps. 46. Receive a cross-hatch signal. 47. Select 13.V-LIN with the FUNCTION UP/DOWN key. 48. Set the initial setting value of 13.V-LIN with the FUNCTION - / + key. 49. Select 12.V-S.COR with the FUNCTION UP / DOWN key. 50. Set the initial setting value of 12.V-S.COR with the FUNCTION - / + key. 51. Adjust 13.V-LIN and 12.V-S.COR so that the spaces of each line on TOP, CENTER and BOTTOM become uniform. NOTE : Do not adjust PANORAMIC & SUBTITLE mode.
				At first the adjustment in 100Hz FULL mode should be done, then the data for the other aspect mode is corrected in the respective value at the same time. And confirm the deflection adjustment initial setting value in 120Hz (NTSC EXT mode) FULL mode. If the adjustment in 100Hz each aspect mode has been done and stored, the data for the same aspect modes in 120Hz is corrected in the respective value. Only the data for the other aspect mode in 120Hz is corrected for itself.

AUDIO CIRCUIT ADJUSTMENT

- Do not touch **3. AUDIO** adjustment of the SERVICE MENU as it requires no adjustment.
If values had changed for the some reason, set the initial values in the following table.

3. AUDIO(Do not adjust)

Setting item	Variable range	fixed value
1. ERR LIMIT	00H~FFH	0AH
2. A2 ID THR	00H~FFH	19H